

Thank you for selecting our product. Before starting installation, please read this manual thoroughly to ensure correct installation.

Product introduction

- Recessed type door damper completely concealed when the door is closed.
- When installed together with our HES3D concealed hinges, all the hardware is hidden for clean appearance.
- Damper unit will pull and close the door smoothly and firmly right before closing (within about 10°) and prevents slamming.

Specifications

Maximum door width	900mm (36")
Minimum door thickness	33mm (1-5/16")
Door weight range	15-40kg (33.6-88lbs.)

- Operating temperature is 0 to 40°C.

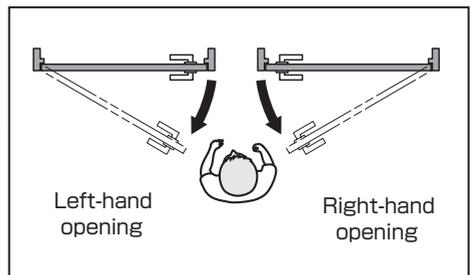
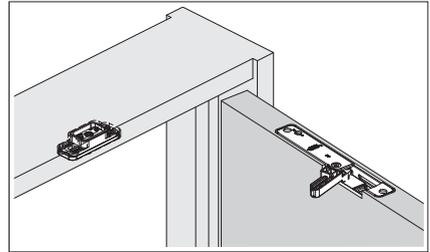
Item No.	Type
LDD-V-R	Right handed opening
LDD-V-L	Left handed opening

Instruction movies

With Jig



Without Jig



FOR YOUR SAFE WORK AND CORRECT INSTALLATION

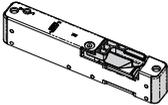
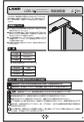
- Warning Caution**
- Prohibited**
- Required**

⚠ If these cautions are not followed, it may result in injury or damage.

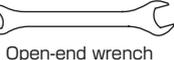
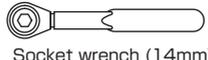
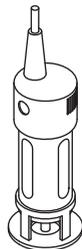
- This product is for indoor use only. Do not use outdoors where the item is exposed to the weather.
- Do not use in a windy place as strong wind decreases the damper function.
- Do not close the door with excessive force. It may cause damage or defect to soft close mechanism.
- Make sure to follow the designated measurements and specifications as well as horizontal and verticals angles. Make sure that the frame is not warped, since it may affect the movement of the door.
- Especially for the mortise cutting and cutout on the door, follow the specified dimensions. If the mortise is too deep, the arm may be caught in the mortise and the door cannot be opened.
- Make sure to test the screws for slack at regular intervals (one month from first usage, half year and then one time every year is recommended).

Parts List

[The following list indicate the right hand hinge for right side door hang. For left side door hang, a mirror image.]

No.	①	②	③	④	⑤	⑥	⑦
Product name	Door damper main unit	Counter plate	Counter plate cover	Binding head tapping screw (nominal 3.5×20)	Binding head tapping screw (nominal 4×45)	Cutout template (door side, frame side)	Installation instructions (this book)
Parts							
Quantity	1	1	1	2	2	1	1

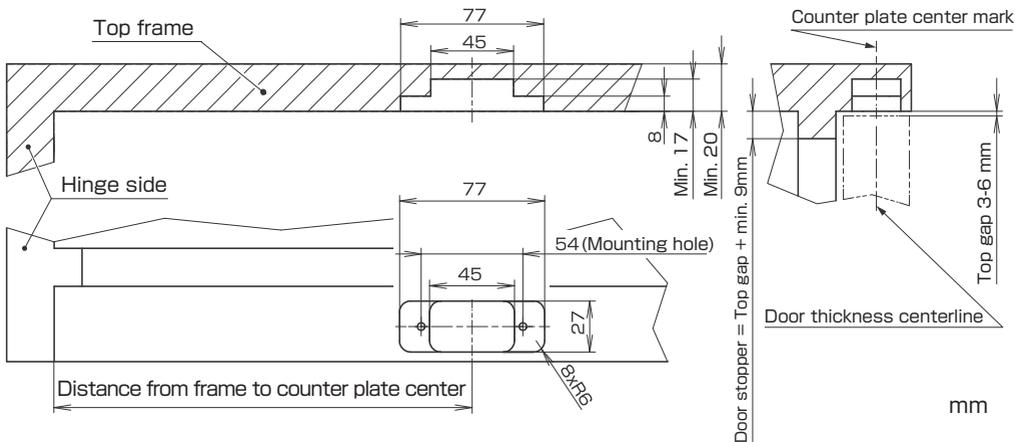
Optional Accessory (Sold separately)	No.	①	②
	Product name	Mortise jig (template)	Adjustment jig L / R (figure shown is for R)
Parts			
	※ Provides easy mortise cutting by router.	※ Provides easy adjustment.	



Router · Trimmer

Preparation of frame

[The following dimensions and procedures indicate the right hand hinge for right side door hang. For left side door hang, a mirror image.]



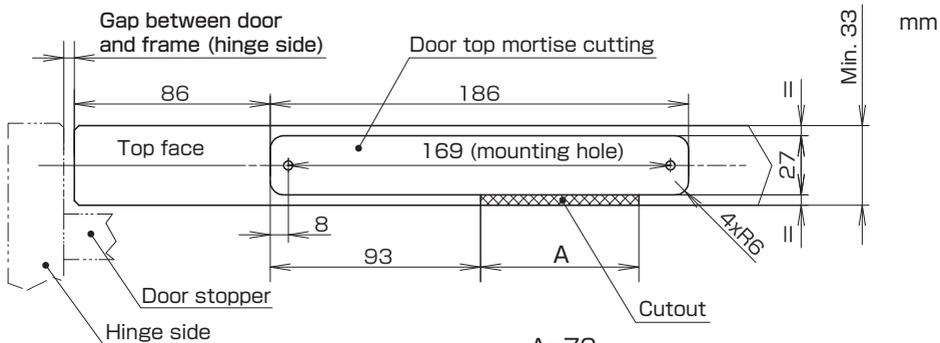
		Gap between hinge side door and frame (mm)				
		1	2	3	4	5
HES3D-120	HES3D-120A100	220	221	222	223	224
HES3D-H120-36	HES2S-140-A125					
HES1F-140	HES3D-E160	221	222	223	224	225
HGS3D-S160SH						
HES3D-E190	HES3D-W190					
HES3D-V135LGR	HES2S-150-A110	218	219	220	221	222
Butt hinge		224	225	226	227	228

※ When the gap between hinge side door and frame is over 5mm, refer to the chart below.

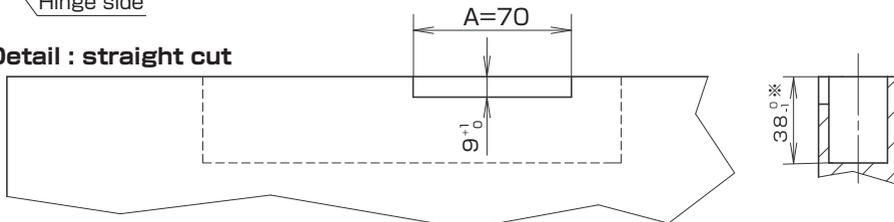
Hinge		Distance from frame to counter plate center
HES3D-120	HES3D-120A100	219 mm + gap size
HES3D-H120-36	HES2S-140-A125	
HES1F-140	HES3D-E160	220 mm + gap size
HGS3D-S160SH		
HES3D-E190	HES3D-W190	
HES3D-V135LGR	HES2S-150-A110	217 mm + gap size
Butt hinge		223 mm + gap size

Preparation for the door

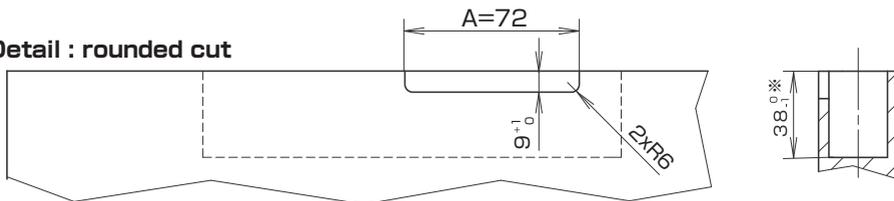
[The following dimensions and procedures indicate the right hand hinge for right side door hang. For left side door hang, a mirror image.]



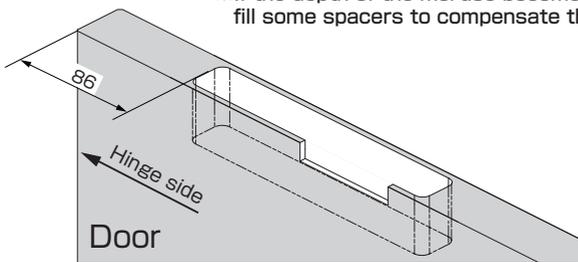
Cutout Detail : straight cut



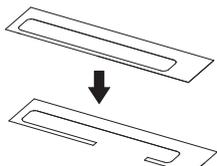
Cutout Detail : rounded cut



※If the depth of the mortise becomes deeper than the specification, fill some spacers to compensate the deviation.

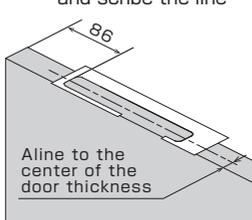


1 Processing of template

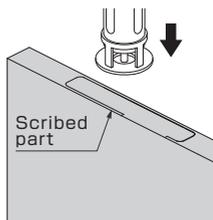


※ Be careful to cut the correct part out

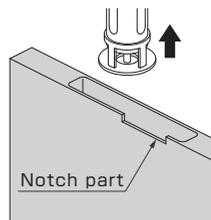
2 Place the template to the specified position and scribe the line



3 Process the door according to the line



4 Process the notch part

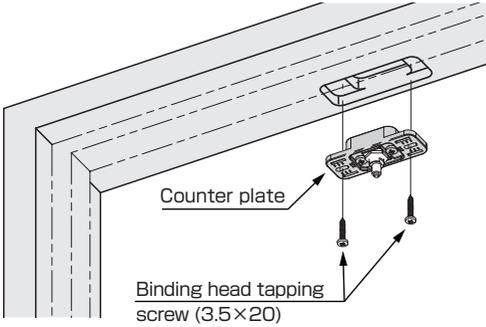


Installation

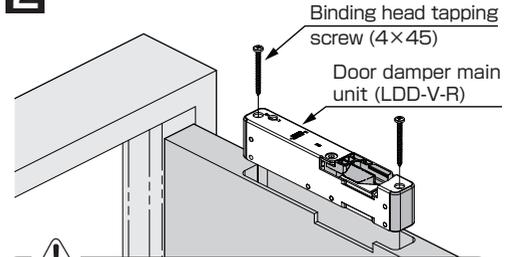
[Install the unit after completing the adjustment of hinge and case lock.]

Do not open or close the door before adjusting the installed counter plate. Operating the door without counter plate adjustment may result in malfunction, causing damage to the damper, door or frame.

1 Installing the Counter Plate



2 Installing the Door Damper



Before mounting, double check that the dimensions of the mortise and cutout are correct (See the cautions of page 1).

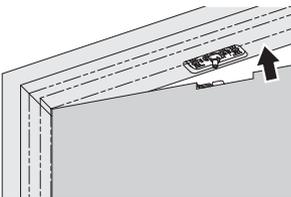
Adjustment Procedure (Without adjustment jig)

[When using Adjustment Jig (sold separately), the procedure will change. (See P14-15)]

Without adjustment jig Vertical adjustment → Depth adjustment → Horizontal adjustment

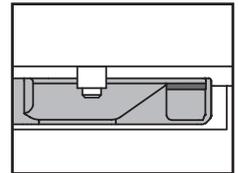
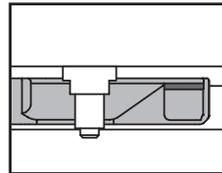
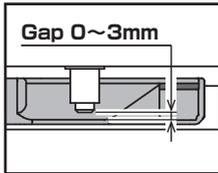
Vertical adjustment Vertical adjustment range : 0, -4mm

1 Stop the door right before closing



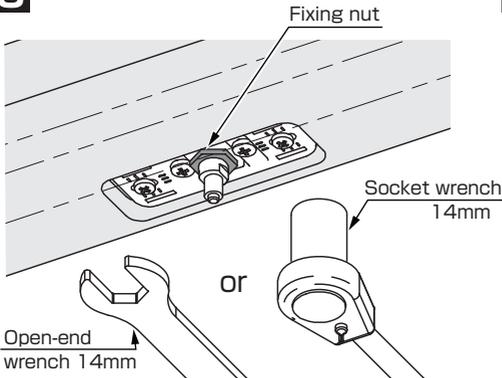
2 Position of the Shaft

○ No need to adjust × Adjustment needed × Adjustment needed

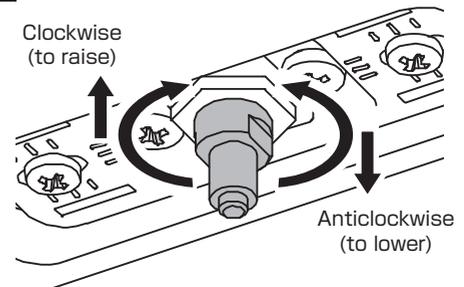


Adjustment method ←

3 Loosen the fixing nut of the shaft



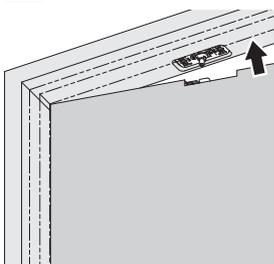
4 Counter Plate adjustment



Adjust to the position "○ No need to adjust" shown in Step 2

Depth adjustment Depth adjustment range : $\pm 2\text{mm}$

1 Close the door



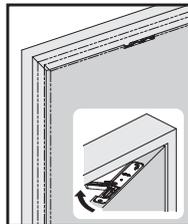
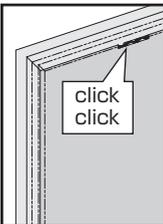
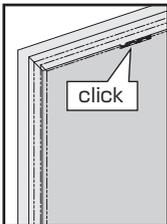
2 Position of the Shaft

No need to adjust

Adjustment needed

Adjustment needed

Adjustment needed

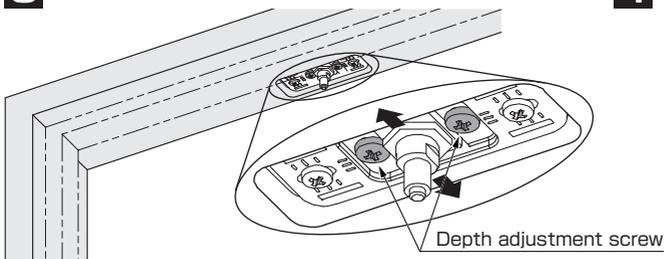


Door does not close

Arm remains folded when opening the door

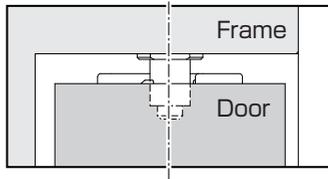
Adjustment method ←

3 Loosen the depth adjustment screws



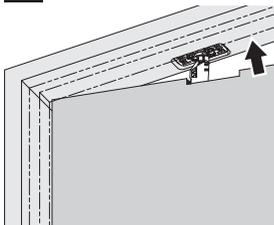
4 Counter Plate adjustment

Centerline of counter plate and door thickness is to be aligned



Horizontal adjustment Horizontal adjustment range : $\pm 3\text{mm}$

1 Close the door

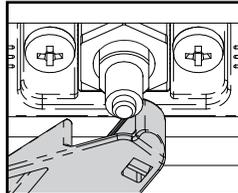
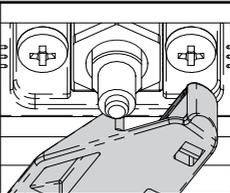
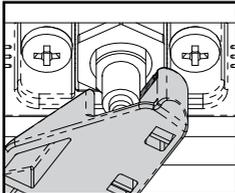


2 Position of the Shaft

No need to adjust

Adjustment needed

Adjustment needed

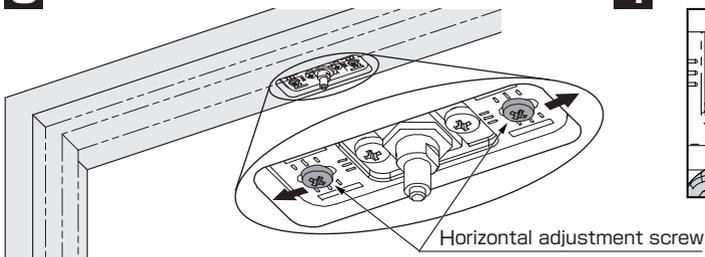


Shaft is too close to hinge side

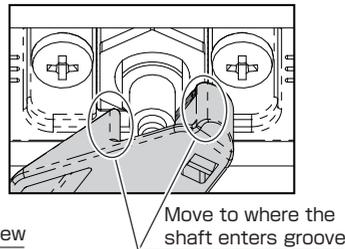
Shaft is too close to door end

Adjustment method ←

3 Loosen the horizontal adjustment screws



4 Counter Plate adjustment



Move to where the shaft enters groove

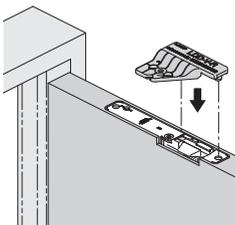
Adjustment Procedure (With adjustment jig)

[When not using the adjustment Jig (sold separately), the procedure will change. (See P.12-13)]

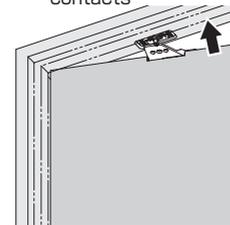
■ With adjustment jig Horizontal adjustment → Vertical adjustment → Depth adjustment

Horizontal adjustment Horizontal adjustment range : 0, -4 mm

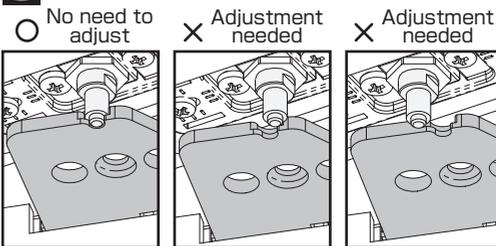
1 Fit the jig to the damper unit



2 Close the door until the shaft and the jig contacts

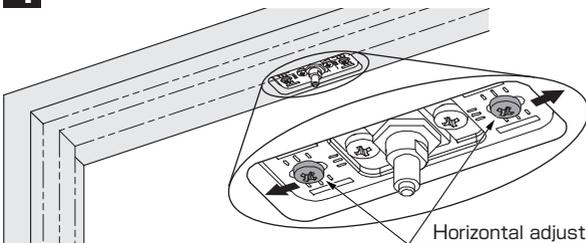


3 Position of the Shaft



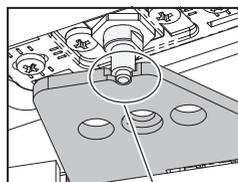
Adjustment method ←

4 Loosen the horizontal adjustment screws



Horizontal adjustment screw

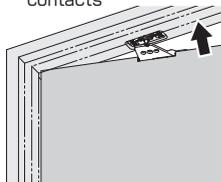
5 Counter Plate adjustment



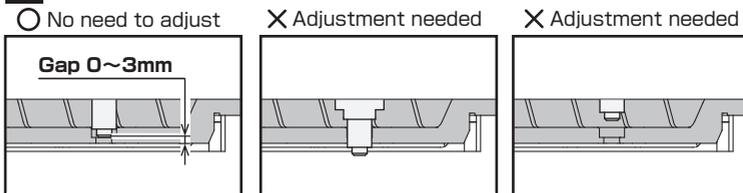
Adjust until the shaft fits the groove of the jig

Vertical adjustment Vertical adjustment range : ± 2 mm

1 Close the door until the shaft and the jig contacts

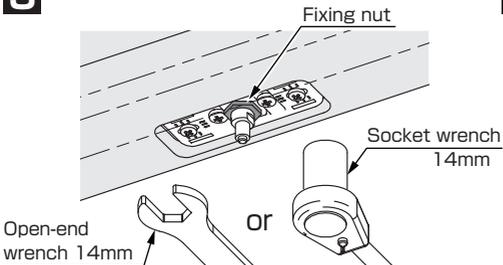


2 Position of the Shaft



Adjustment method ←

3 Loosen the fixing nut of the shaft



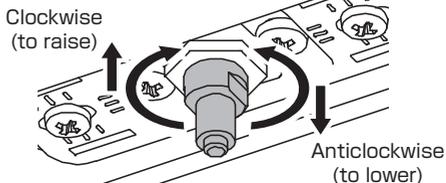
Fixing nut

Socket wrench 14mm

Open-end wrench 14mm

or

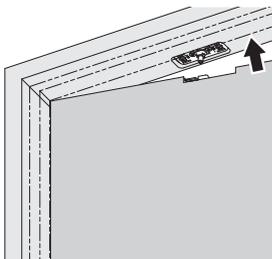
4 Counter Plate adjustment



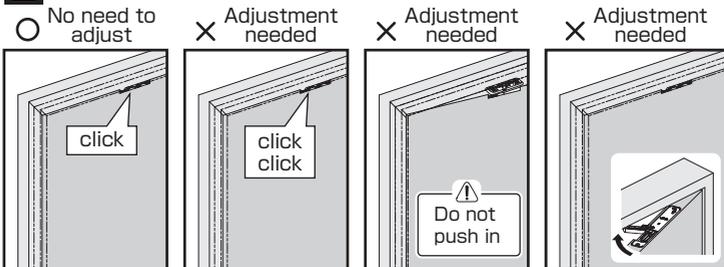
Adjust to the position "O No need to adjust" shown in Step 2

Depth adjustment Depth adjustment range : $\pm 2\text{mm}$

1 Close the door



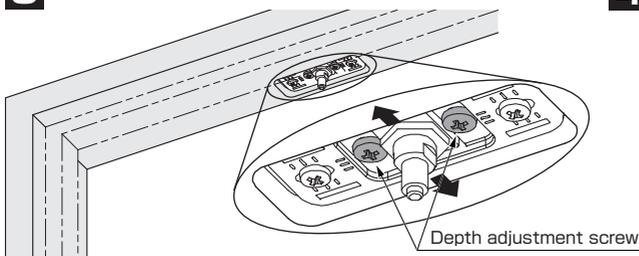
2 Position of the Shaft



Door does not close Arm remains folded when the door opened

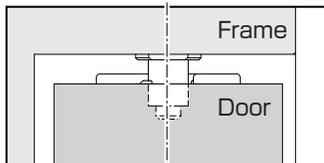
Adjustment method ←

3 Loosen the depth adjustment screws



4 Counter Plate adjustment

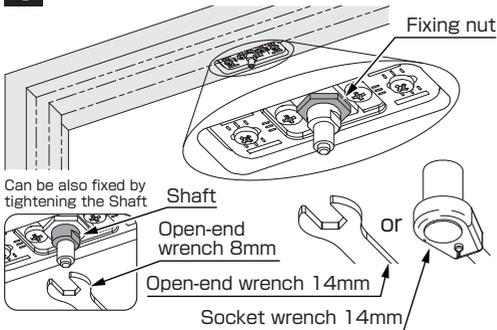
Centerline of counter plate and door thickness is to be aligned



Working after adjustment completed

[The following procedure should be carried out AFTER the shaft adjustment with jig (P.14-15) or without jig (P.12-13) is completed.]

1 Retighten the fixing nut of the shaft



Can be also fixed by tightening the Shaft

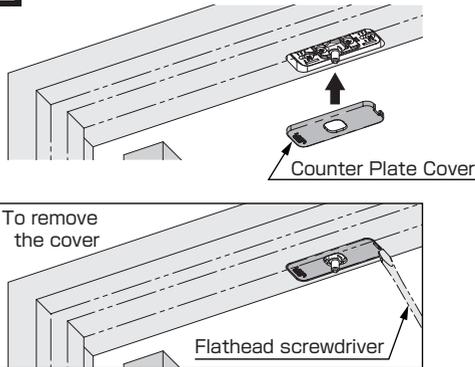
Shaft

Open-end wrench 8mm

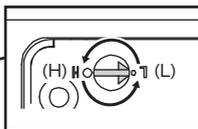
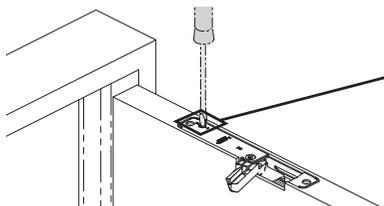
Open-end wrench 14mm

Socket wrench 14mm

2 Installation of Counter Plate Cover



Setting of Damper Force



When setting the damper force, do not stop turning the shaft at any halfway point other than at L (weak) or H (strong).

L (weak): Setting at the time of shipment
H (strong): To slow the closing speed down

Trouble shooting

Problem	Cause	Solution
Unusual noise	Mounting position is not correct	Check the mounting position and make adjustments. See P. 2-3.
	Mortise measures are not correct	Check the mortise dimension and make adjustments. See P. 2-3.
	Incomplete adjustment	Re-adjust the Vertical/Horizontal /Depth/Damper Force. See P.4-5,7(without jig) / P.6-7 (with jig).
	Counter plate fixation or/and Shaft fixing nut loose	Final tighten the shaft fixing nut after adjustment completed. See P.7 and tighten the nut securely.
2 times click sound heard when closing	Improper depth adjustment	Depth adjustment of Shaft is needed. Depth adjustment range : ± 2 mm See P.5 (without jig) or P.7 (with jig).
Shaft does not enter the groove of the Arm	Improper vertical adjustment (too low)	Vertical adjustment of Shaft is needed. Vertical adjustment range : 0, -4mm See P.4 (without jig) or P.6 (with jig).
	Improper horizontal adjustment (one-sided)	Horizontal adjustment of Shaft is needed. Horizontal adjustment range : ± 3 mm See P.5 (without jig) or P.6 (with jig).
Arm remains folded	Centerline of counter plate and door thickness is not aligned	Depth adjustment of Shaft is needed. Depth adjustment range : ± 2 mm See P.5 (without jig) or P.7 (with jig).
	Improper depth adjustment	
Door will not close completely	Centerline of counter plate and door thickness is not aligned	Use a suitable door. See P. 1.
	Improper door size	

